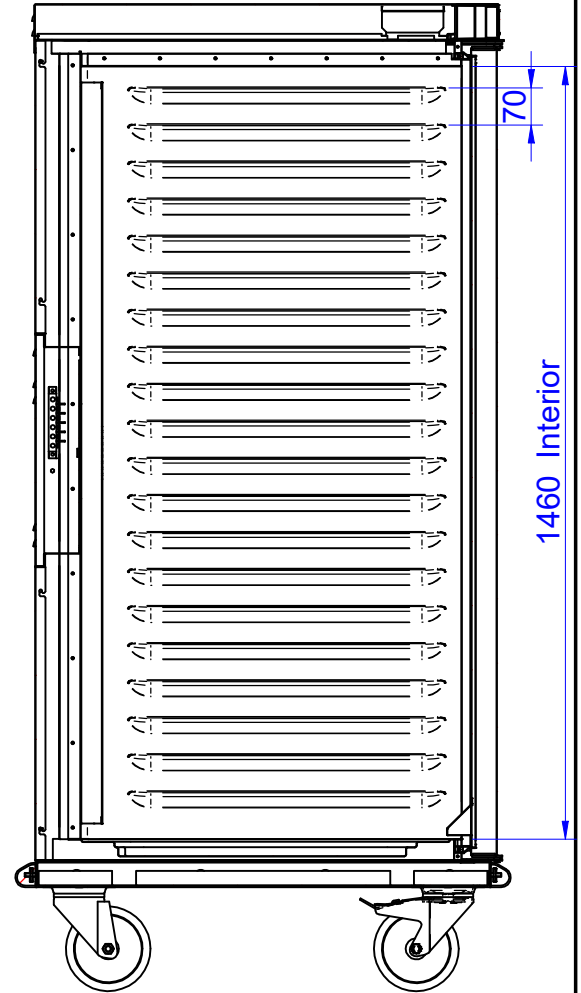
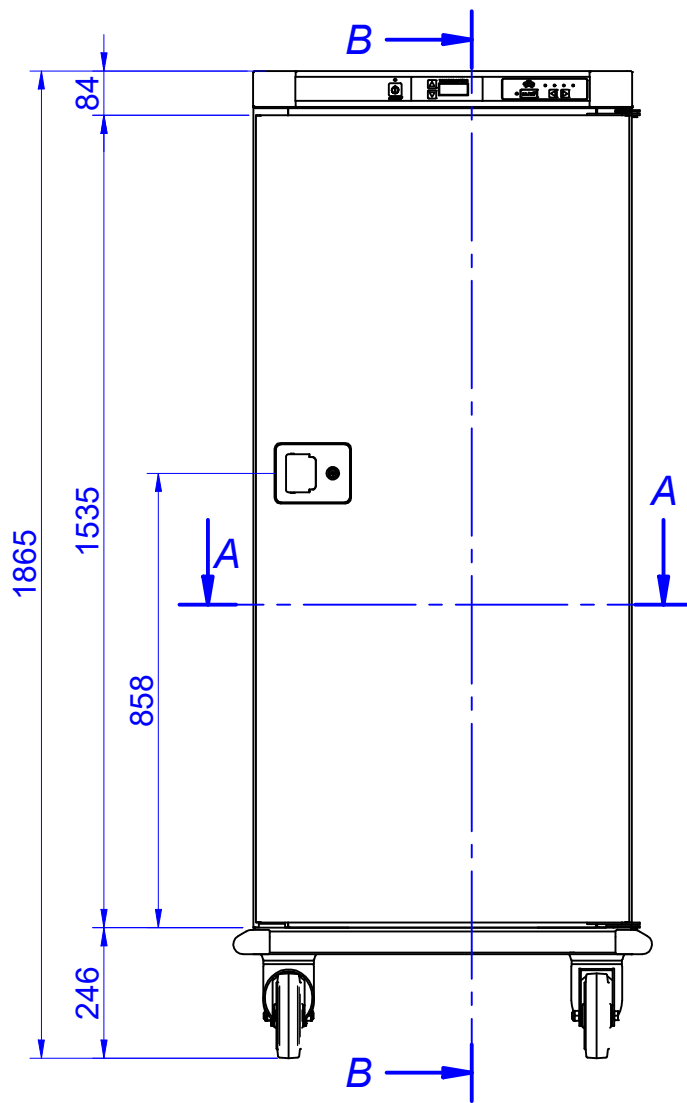
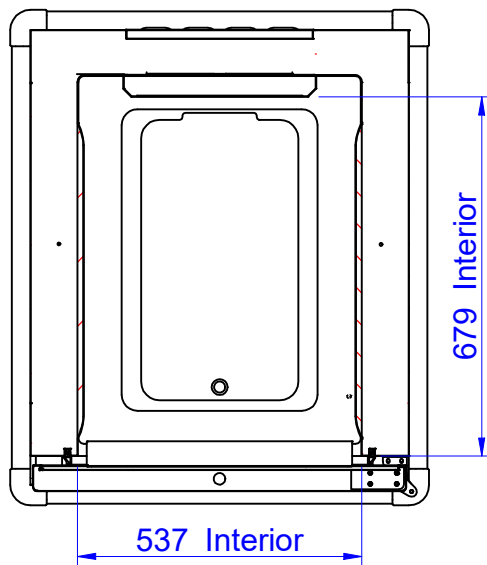




CORTE B-B



CORTE A-A

CNC:

-	CARRO CALIENTE HTB-20 230V 1N 50/60Hz										-	19030598								
Nº	TITLE										QTY	CODE			MATERIAL			TREATMENT		
GENERAL TOLERANCES:					ISO 2768-1					Fine										
LINEAR		Fine	Medium	Coarse	Very Coarse	ANGULAR		Fine	Medium	Coarse	Very Coarse									
	<3mm	±0.05	±0.10		±0.15		<10mm	±1°	±1°30'	±3°										
	3-6mm	±0.05	±0.10	±0.20	10-50mm		±30'	±1°	±2°											
	6-30mm	±0.10	±0.20	±0.50	50-120mm		±20'	±30'	±1°											
	30-120mm	±0.15	±0.30	±0.80	120-400mm		±10'	±15'	±30'											
	120-400mm	±0.20	±0.50	±1.20	>400mm		±5'	±10'	±20'											
	400-1000mm	±0.30	±0.80	±2.00																
1000-2000mm	±0.50	±1.20	±3.00																	
GENERAL TOLERANCE FOR FORM AND POSITION:					ISO 2768-2					DESIGNED BY			VALIDATED BY							
										F.BUITRAGO						12.09.2016				
																SHEET: 3 / 4				
																DOC STATUS: DI				
																SHEET: 3 / 4				
																SCALE: 1:1				
19030598					VERSION	00		REVISION												
									PROPOSED BY:						ISSUE DATE:					