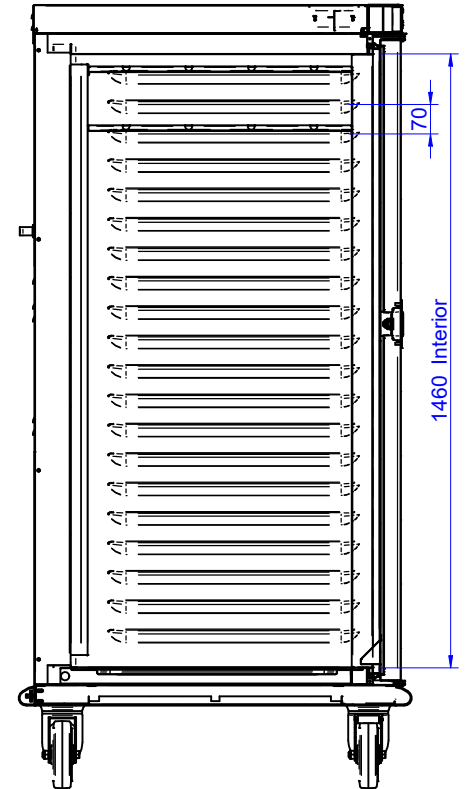
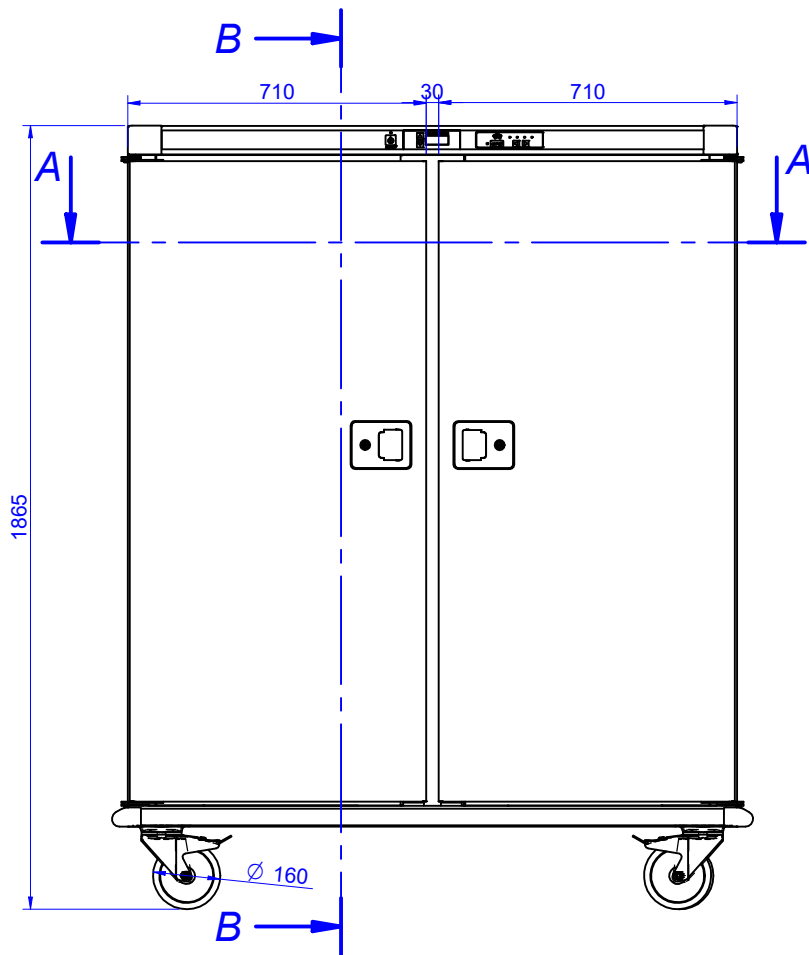
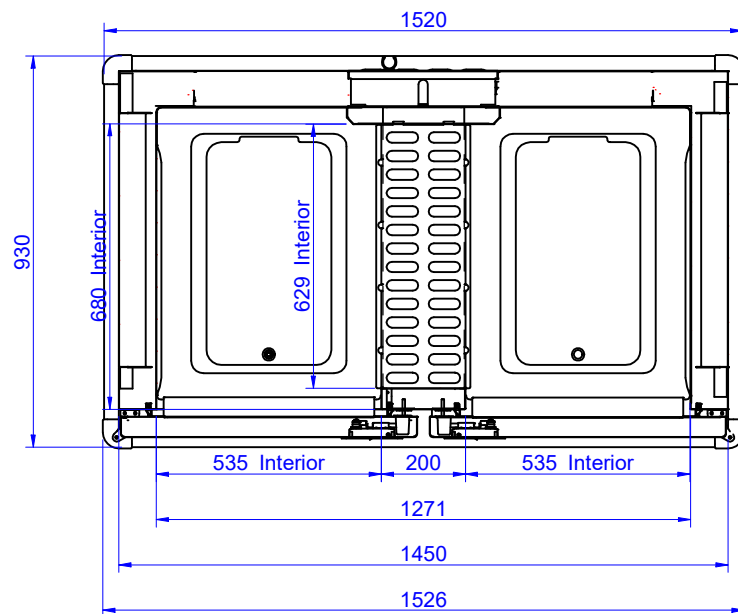




CORTE B-B



CORTE A-A

CNC:

-	CARRO CALIENTE HTB-40					-	19030599							
Nº	TITLE					QTY	CODE		MATERIAL		TREATMENT			
GENERAL TOLERANCES:			ISO 2768-1			Fine								
LINEAR		Fine	Medium	Coarse	Very Coarse	ANGULAR		Fine				Medium	Coarse	Very Coarse
	<3mm	±0.05	±0.10		±0.15		<10mm	±1°				±1°30'	±3°	
	3-6mm	±0.05	±0.10		±0.20		10-50mm	±30'				±1°	±2°	
	6-30mm	±0.10	±0.20		±0.50		50-120mm	±20'				±30'	±1°	
	30-120mm	±0.15	±0.30		±0.80		120-400mm	±10'				±15'	±30'	
	120-400mm	±0.20	±0.50		±1.20		>400mm	±5'				±10'	±20'	
	400-1000mm	±0.30	±0.80		±2.00									
	1000-2000mm	±0.50	±1.20		±3.00									
GENERAL TOLERANCE FOR FORM AND POSITION:		ISO 2768-2			DESIGNED BY		VALIDATED BY		DATE		SHEET:	2 / 3		
					F.BUITRAGO				11.11.2016		SCALE:	1:18		
19030599					VERSION	00		REVISION						
									PROPOSED BY:			ISSUE DATE:		